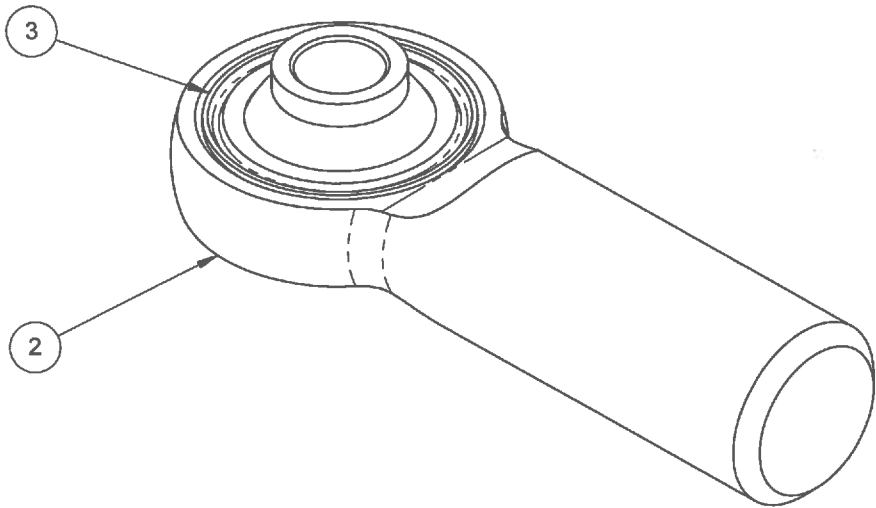


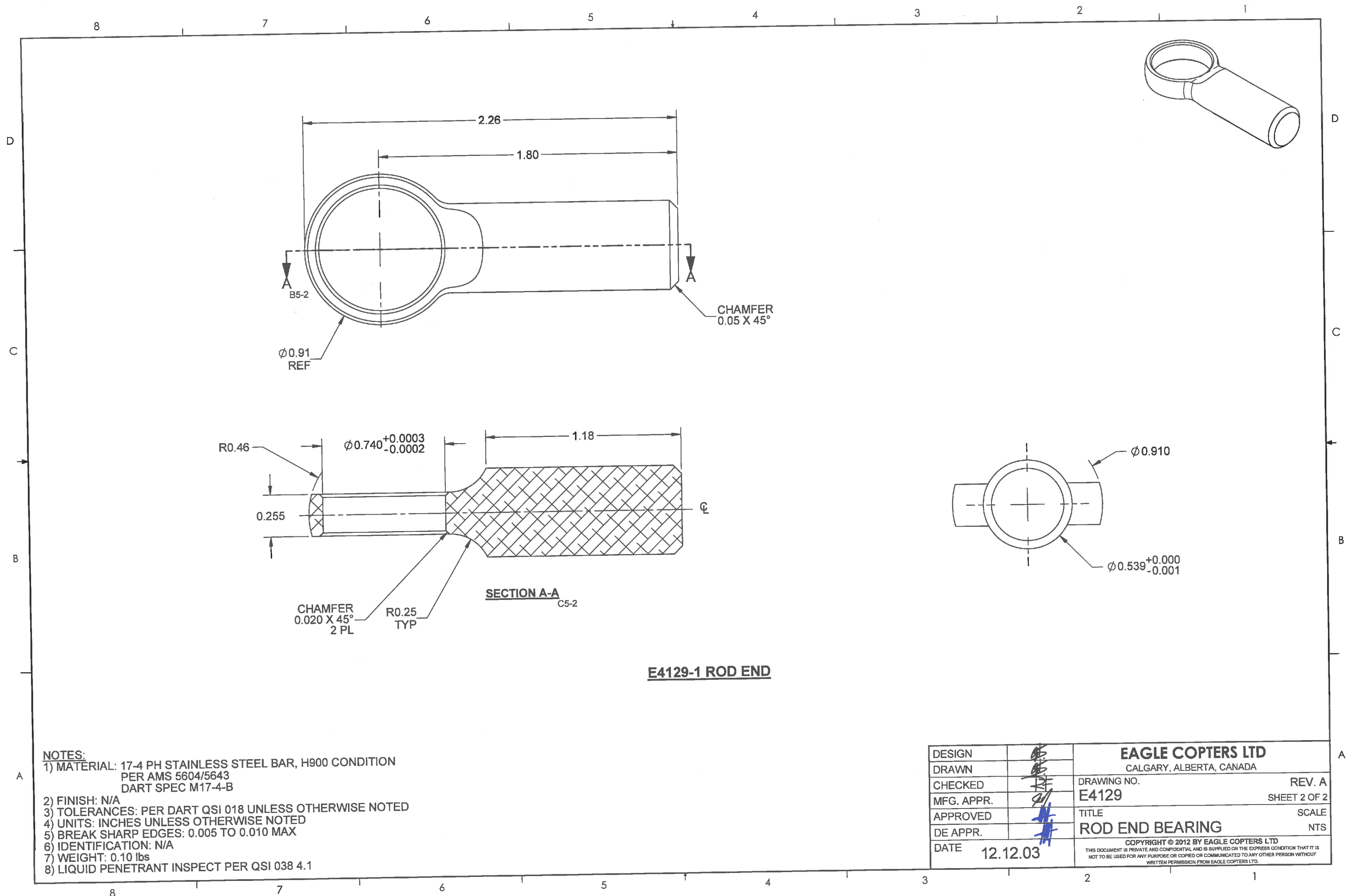
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4129-041	ROD END ASSEMBLY
2	1	E4129-1	ROD END
3	1	E4596-1	SPHERICAL BEARING



E4129-041 ROD END ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.14 lbs
8) SWAGE E4596-1 BEARING INTO E4129-1 ROD END PER DART QSI 002 4.3
USING HIGH PERFORMANCE VEHICLE ENGINEERING SWAGING TOOL SWAG-4HM

A	NEW ISSUE	BY	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4129	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ROD END BEARING	NTS
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NOTES:
1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
DART SPEC M17-4-B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.10 lbs
8) LIQUID PENETRANT INSPECT PER QSI 038 4.1

DESIGN		EAGLE COPTERS LTD	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4129	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ROD END BEARING	NTS
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